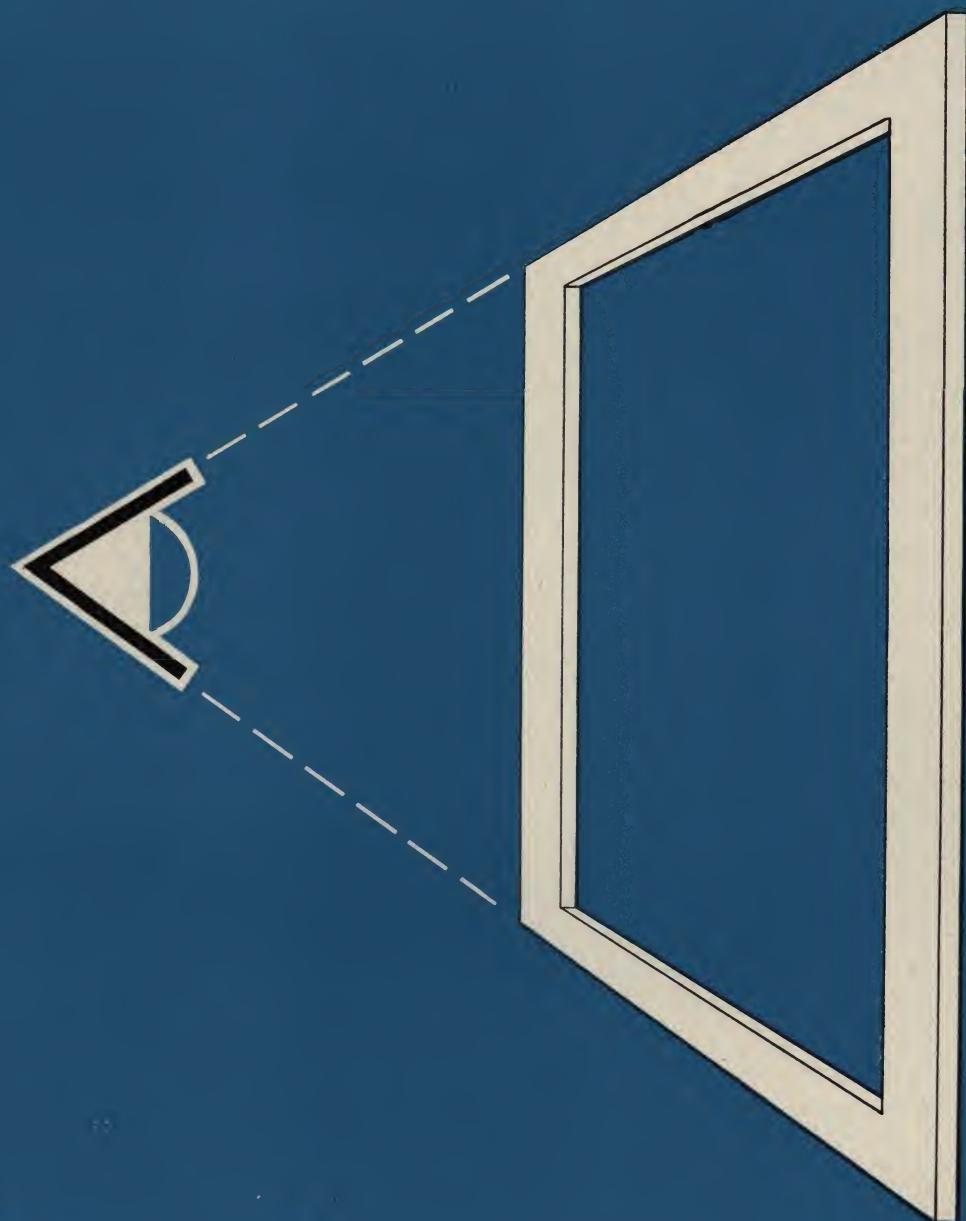


23e
Po



display cases

POBLOCKI and SONS COMPANY

3238 West Pierce Street Milwaukee 15, Wisconsin
Phone: Mitchell 5-9300

Poblocki and Sons Company began manufacturing display, trophy and directory cases 20 years ago. The following pages represent the most complete line of cases available today.

Through the years of constant contact with architects, we have determined that the following will cover most applications.

POBLOCKI DISPLAY CASES

These cases are the same quality throughout. The DELUXE, PREMIER and ECON models are designed for proportionate door sizes. The CONTEMPORARY was designed for those who desire flat faced cases.

FEATURES

- All sections are heavy extruded aluminum, type 63S-T-5 (6061-T5).
- Door and frame are aluminized in natural color or various colors.
- Corners of doors and frames are reinforced with aluminum angles for alignment.
- Doors are furnished with tumbler locks.
- Backs of plywood, cork or grooved backgrounds for changeable letters.
- Outdoor installations have a special lip furnished to prevent water seepage into the case.
- Doors only, without frames can be furnished.

Top

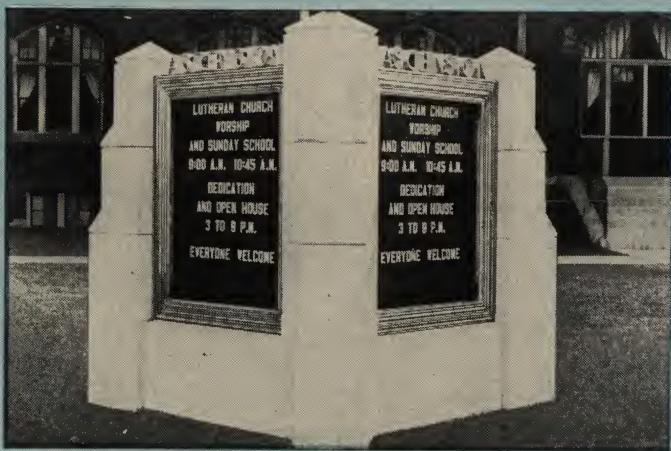
Milwaukee County Air Terminal, Milwaukee, Wisconsin
John Messmer, Architect

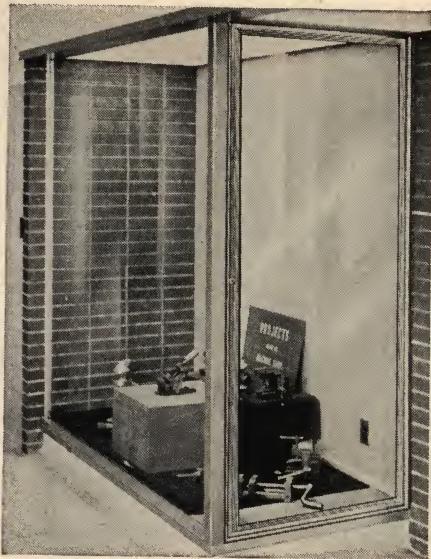
Center

Milwaukee County Stadium, Milwaukee, Wisconsin
The Osborn Engineering Company

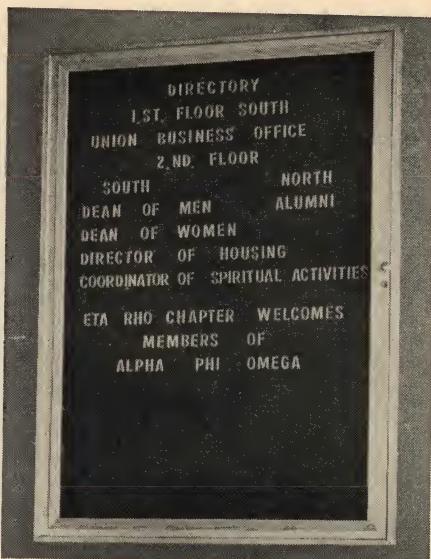
Bottom

Ascension Lutheran Church, Milwaukee, Wisconsin
Ebling, Plunkett & Keymar, Architects





Milwaukee Vocational School
Milwaukee, Wisconsin
Grassold-Johnson & Associates, Architects



Marquette University Library
Milwaukee, Wisconsin
Brimeyer, Grellinger, Rose, Architects



Franklin Elementary School
Appleton, Wisconsin
Maurey Lee Allen, Architect

special assembly custom service

We have a complete metal fabricating shop. We furnish fabricated stainless steel, bronze, porcelain enamel or sheet metal letters, insignia, etc. as well as cast bronze or aluminum letters.

Special cases of stainless steel or bronze can be made in almost any design and consequently, are not shown on the following pages.

The details can be used in different ways, for example page 7, P-409 has Econ and Premier frame with sliding glass, this can also be used in Deluxe or Contemporary with any depth. Another example, page 6, P-414, the elbow catch can be used in any type of multiple case, recessed or surface.

Page 6, details D-313 and P-410 and E-509—This extra moulding is added for those who desire extra width. It can be used for cases with lighting on three or four sides. It is called Imperial. This is not available in Contemporary models.

All cases are made to specified sizes. Standard depths shown on pages 4 and 5. Greater depths shown on pages 6 and 7.

LIGHTING

Fluorescent lighting is available in the DELUXE, ECON, or PREMIER cases which are 4" or deeper and the CONTEMPORARY cases 3½" or deeper. When only the frame and door are used such as P-411, lighting is furnished separately. See ½ full size drawing P-411, page 6.

SHELVING

Standards and brackets can be furnished in the deeper cases. There are the C type standard for plywood background and T type which overlaps the cork background. Knife brackets are available only in these sizes, 4", 5", 6" and all even sizes up to and including 26". These are generally furnished in satin finish chrome.

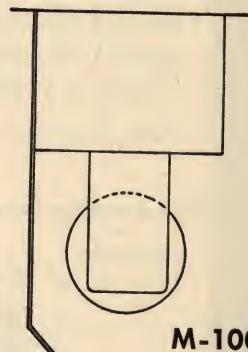
BACKGROUNDS

Grooved backgrounds for the reception of changeable letters in sizes, ¼", ⅜", ½", ¾", 1½", and 2". These letters are molded die cut plastic or cast aluminum available up to only 1½".

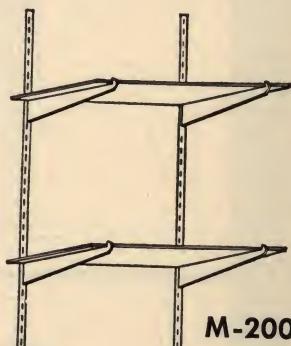
Felt backgrounds are used for indoor installations and non-mildewing Koroseal for outdoor.

Aluminum backgrounds, with baked enamel finish are generally used in church cases. The letters are the hook on type and also are aluminum with black or white baked enamel finish.

Cork backgrounds are also available.



M-100



M-200



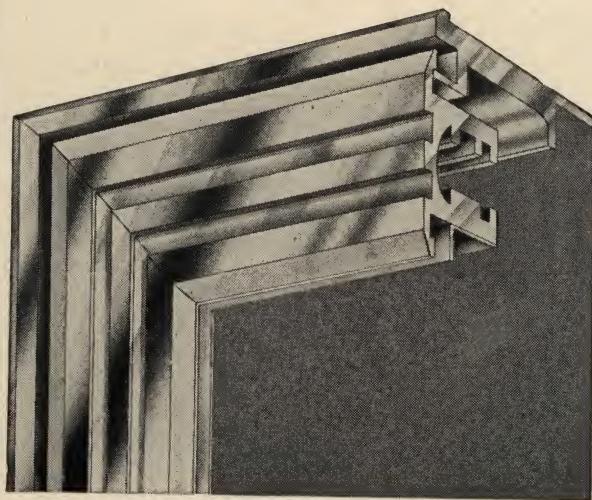
M-300

type

features

deep case

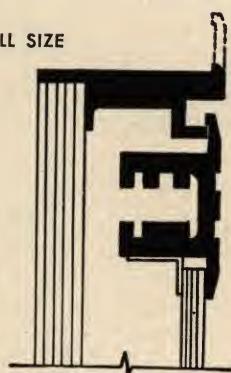
deluxe



The DELUXE model is designed for extra heavy duty which affords practically unlimited plate glass openings. Equipped with special non-sag invisible hinges as shown on detail D-306, page 7. Doors can be hung from the top or side.

details

SCALE: $\frac{1}{2}$ FULL SIZE



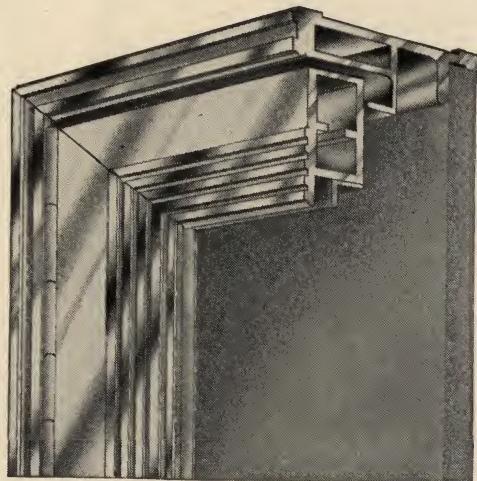
D-300-R

(Dotted)

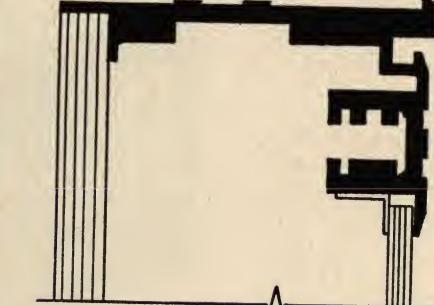
D-300-S

(Solid)

premier



The PREMIER model is designed for glass openings not to exceed 40" wide x 96" high equipped with full door height piano hinge. This same model can be had with glass opening 40" high x 96" wide by installing the piano hinge, horizontally at top of door that will swing open from bottom.

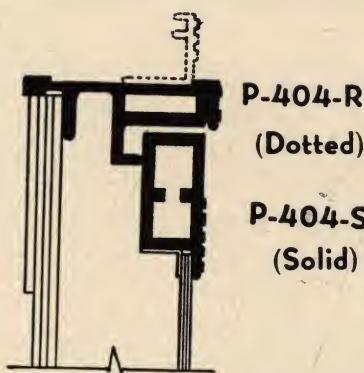


D-302-R

(Dotted)

D-302-S

(Solid)

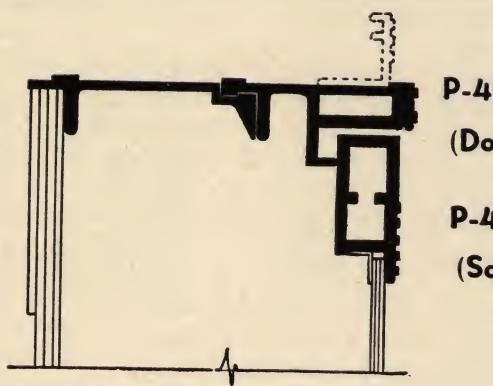


P-404-R

(Dotted)

P-404-S

(Solid)



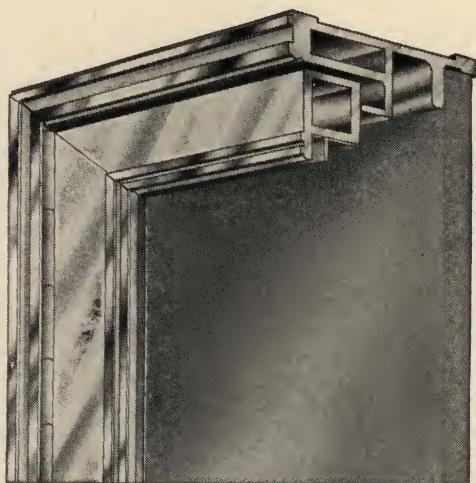
P-405-R

(Dotted)

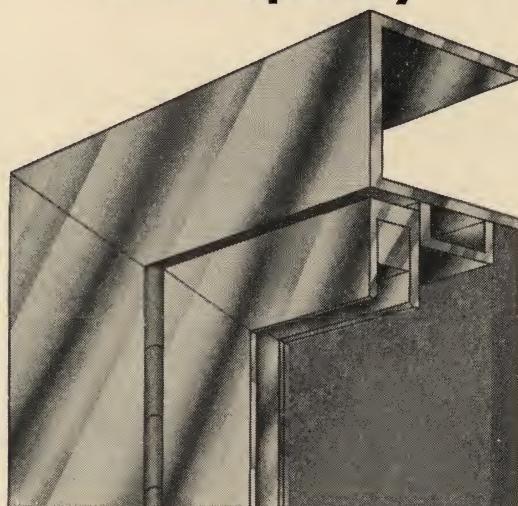
P-405-S

(Solid)

econ

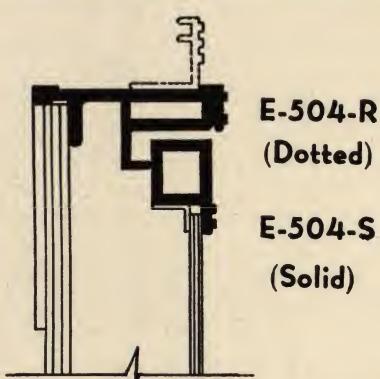


contemporary

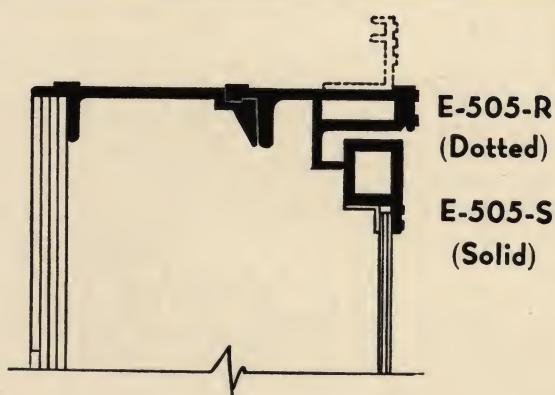
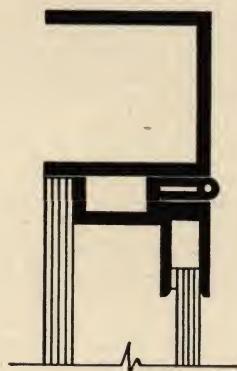


The ECON model which is a smaller door frame modeled after the Premier is designed for glass openings not to exceed 30" wide x 96" high, equipped with full door height piano hinge. This same model can be had with glass opening 30" high x 96" wide with continuous piano hinge at the top.

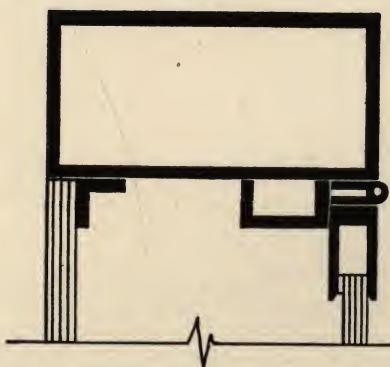
The CONTEMPORARY model is designed for those who desire a case which is smooth faced and free of flutes or ribs. The glass openings not to exceed 35" x 75" which can be used either in the vertical or horizontal position.



C-600

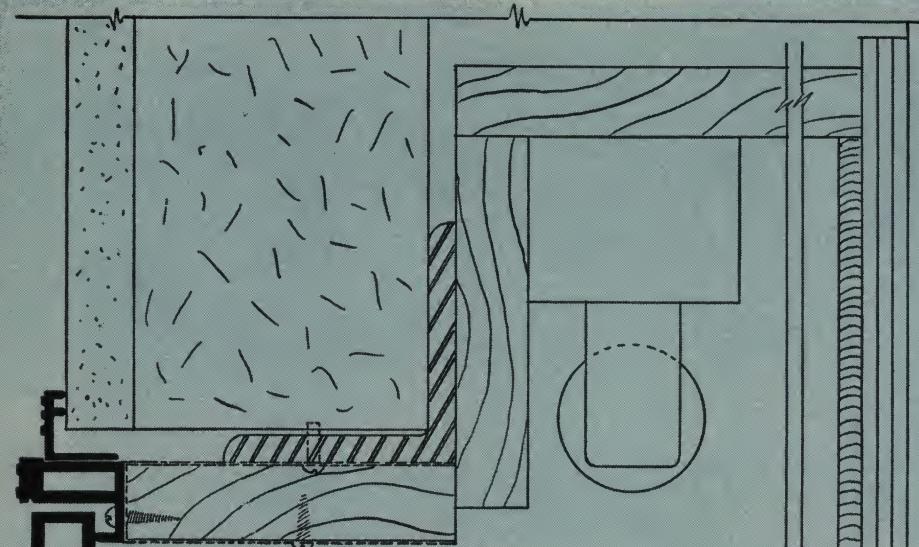


C-601

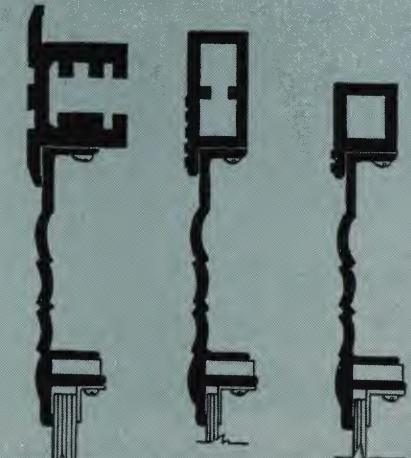


special details SCALE: $\frac{1}{2}$ FULL SIZE

additional special detail sheet available upon request



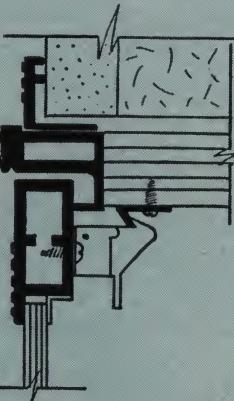
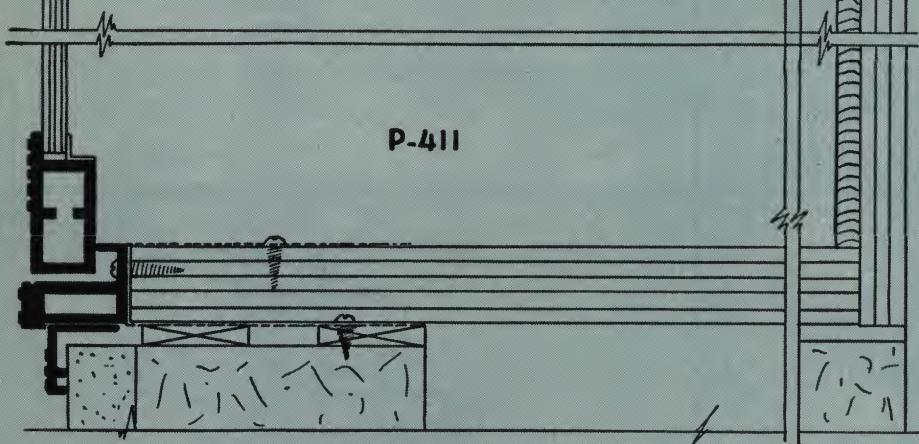
P-411



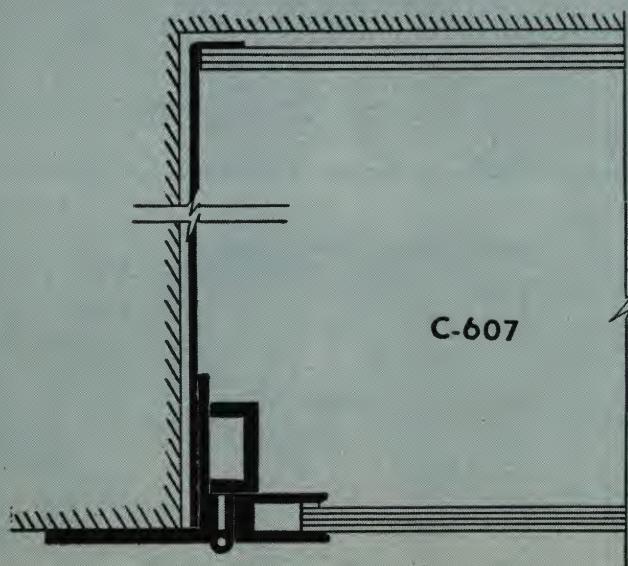
D-313

P-410

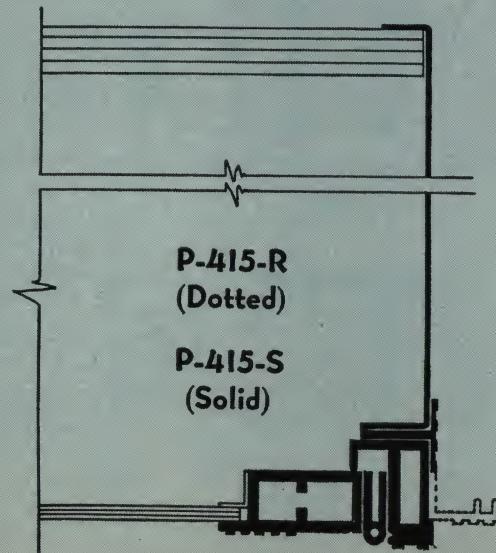
E-509



P-414

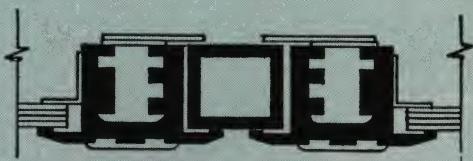


C-607



P-415-R
(Dotted)

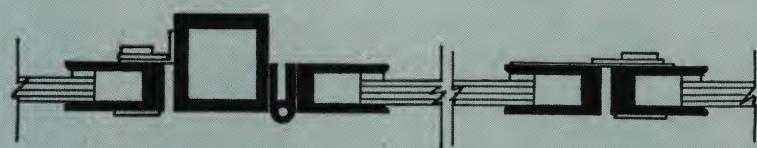
P-415-S
(Solid)



D-310

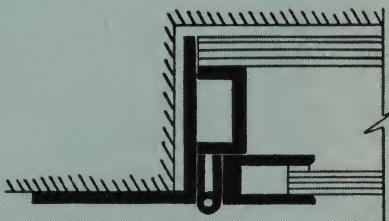


D-306



C-602

C-603



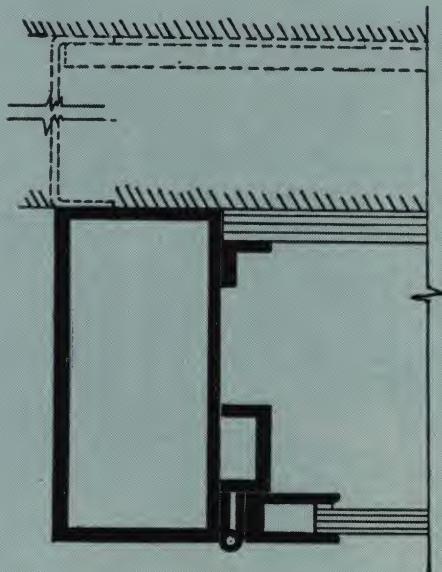
C-604



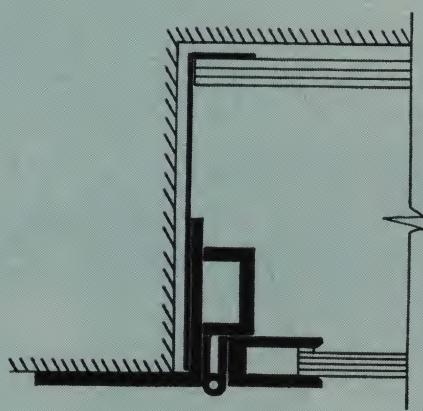
E-501



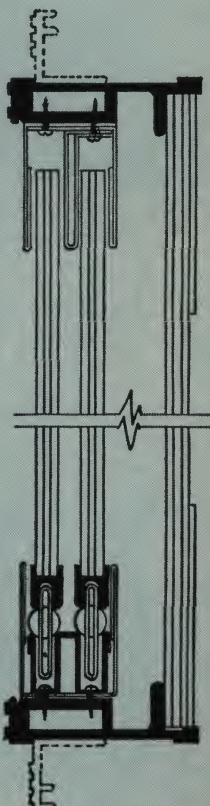
P-413



C-605



C-606



P-409-R (Dotted)

P-409-S (Solid)

POBLOCKI

display cases

specifications

1. All extrusions are of 63S-T5 (6061-T5) aluminum, alumilited for at least 30 minutes.
2. Extrusions shall be buffed before alumiliting to avoid all scratches, etc.
3. Doors shall be so constructed as not to racking and so that the glass is not used to keep door square and in line. Corners are to be braced by means of hidden aluminum angles or other like methods.
4. No screws shall be visible when door is closed.
5. All screws used throughout the case shall be plated with cadmium or like material.
6. Locks used shall be of the tumbler type and when two or more cases are provided on one job, the locks shall be keyed alike. Locks which can be opened with any object except key provided will not be accepted.
7. Glass used in door in thickness and type as specified in plans.
8. Invisible hinges are to be used in only the DELUXE cases. Continuous alumilited aluminum piano hinge with stainless steel pin to be used in all other models.
9. Frame shall be constructed as to have a continuous C shaped channel or like device behind door to prevent rain or snow from blowing into the case and to prevent light leaks.
10. Invisible venting shall be provided to prevent condensation. Cases shall be made dust tight by means of felt gasket where specified on the print. Ventilation to prevent condensation will then be provided as shown on print.
11. Frames shall be assembled by means of invisible aluminum angles, gussets or like material. No knocked down or unassembled cases will be accepted. Backs shall be exterior plywood, S1S grade.
12. Cases shall be caulked to the wall to make watertight and to close up space between frame and wall, outdoor cases shall have drip lip to prevent water from seeping into the case (when so specified).
13. Sliding door cases shall be complete with standard sliding door hardware such as Knape and Vogt or equal. A standard type of glass sliding door lock shall be provided.
14. Glass shelves shall be in thickness and type as shown on details and specifications. All visible edges shall be polished. All other edges swiped to prevent injury.
15. *Illuminated Cases:* Illumination shall be fluorescent lighting as shown on prints and specifications. All illumination shall be entirely connected together on complete cases so that all that is required is for the electrician to connect to wires provided, and install the lamps. Baffles shall be provided as shown. An extra aluminum extrusion when so indicated shall be provided on all sides to shield the light from direct view.
All fluorescent lamps shall be provided by owners.
16. Cork backgrounds when so specified are of the bulletin board grade self-sealing standard tan color to be furnished unless otherwise specified.
17. Cases are to be of surface or recessed, illuminated or non-illuminated type as specified or as shown on prints.

POBLOCKI AND SONS COMPANY

3238 West Pierce Street
Milwaukee 15, Wisconsin

Phone: Mitchell 5-9300

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